





TPM CIRCLE NO :-		10	ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME		Ambition	LOSS NO./STEP										
Plant : P9		DEPT :	Assembly	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL : A316		CELL NAME :	oil pump		MACHINE STAGE:	clearance			OPERATION:	clearance			
KAIZEN THEME :		KAIZEN IDEA :											
To improve 2 s		Provide a place											
PROBLEM PRESENT STATUS :		COUNTERMEASURE:											
Near A316 1 <sup>st</sup> line area was very dirty		Provide a material stand for all this material											
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE					
Near A316 1 <sup>st</sup> line area was very dirty Due to body shaft and rotor put on floor Due to not available a proper place for them								<b>WHAT TO DO:</b> <b>HOW TO DO:</b> <b>FREQUENCY:</b>					
ROOT CAUSE:-		RESULTS:											
no place		 											
REGISTRATION NO.: P9/JH/2018/006		HD SCOPE INFORMATION IN OTHER PLANT											
DATE: 23.3.18		SR.NO.	PLAN T	WHEN	WHO M	STATUS							
REGISTERED BY: Bipin Dixit													
MANGERS SIGN: Mr. Amreesh Chauhan													
AHPI /OMS/ER/09/E Rev. No.:03 Rev. Date:23.01.2018													